

Directions for the Residential Batting Cage Frame

Parts	55' Frame	70' Frame	
A	16	20	5' 1-1/2" Pipe with swedge at one end
B	12	15	5' 1-1/2" Pipe with no swedges
C	8	10	2' 1-1/2" Pipe with swedge at one end
D	8	10	Arch corners
E	12	15	18.5' Cables with small U-bolts and turnbuckles
F	12	15	1-1/2" U-bolts
G	8	10	Stakes to hold the arches in place
I	4	4	Ropes to hold end of frame in place
J	4	4	Stakes to tie the end ropes to
K	42	54	D-Clips to secure the batting cage to the frame

Assemble the Residential Frame as per the drawings

- Assemble the arches legs by inserting Part C into Part A, then insert Part CA into Part B. Leg is Part CAB. Do the same to the other arch leg.
- Assemble Part CABs (legs) into the two corners of the arch (all the corners may not be exactly the same).
- Assemble the horizontal top of the arch by assembling Part A into Part B, into Part A for Part ABA.
- Insert Part ABA into the corners on top of the legs. Do the same to assemble the rest of the arches.
- Attach one U-bolt, to the center of the arch's top, snug, with the U-bolt threads facing the ground
- Measure 6' or 7' from the middle U-bolt ($\frac{1}{2}$ of nets width) on each side and attach the one U-bolt at each end. (The three U-bolts should be the width of your batting cage net)
- Measure the cable assemblies and make sure they are all the same length. If not, adjust them.
- Attach three cable assemblies between each two arches by attaching each end to a U-bolt and then tighten the nuts onto the U-bolts
- Tie two of the End Ropes to the corners on both of the two end arches
- Have one or two people stand up the first End Arch, insert the small stakes, and secure the End Ropes
- Stand up the second arch with the cables attached to the arches
- Stand up each sequential arch until all the arches are standing with the cables between the arches
- Insert the small stakes, for securing the final End Arch, and tie the End Ropes to the stakes making the cables taunt.
- Adjust each of the arch's legs, so that the arches are straight
- Move the bottom of the leg of each arch, one at a time, insert the stake into the ground and then insert the arch pole end into the stake.
- Do the same to the remaining arch feet
- Attach the D-clips to the batting cage net, about four feet apart, on each of the three top net ropes
Make sure you attach them to the Net and the Rope. Otherwise the rope will pull through the net.
- Attach the ties to the cables along one side of the net, then the other, and then the middle
- You can attach the three tails of the top of the net to the top of the end arches. Tighten loosely
- Tie the bottom tails to the frame poles to prevent the wind from blowing the net inward

